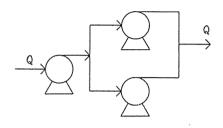
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科目:輸送現象及單元操作

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Problem 1 (20 points)

- (a) Navier-Stokes equation is a mathematical statement of a physical principle. What is the principle? (3 points)
- (b) The "operating line" used in the calculations of many separation processes is a graphical presentation of a physical principle. What is the principle? (3 points)
- (c) Three identical centrifugal pumps are connected as shown in the figure. The head increase across a single such pump varies with the flow rate Q as: $\Delta h = a + bQ^2 \;. \; \text{Here } a \; \text{ and } b \; \text{ are constants. Calculate the head increase in the arrangement shown in the right figure in terms of a, b and Q. (4 points)$



- (d) Please define the "effectiveness, ϵ " used in the heat exchanger design and calculations. (3 points)
- (e) Please define the Biot number (Bi) and Nussult number (Nu), and comment on the differnece between them. (4 points)
- (f) Please describe the difference between the "free convection" and "forced convection" (3 points)

Problem 2 (25 points)

We consider a Newtonian liquid with uniform velocity v_{∞} past a spherical **bubble** of radius R filled with air at creeping flow condition. The velocity and pressure field around the bubble has been solved as follows:

$$\begin{split} v_r &= v_\infty \left[1 - \left(\frac{R}{r} \right) \right] cos\theta, \qquad v_\theta &= -v_\infty \left[1 - \frac{1}{2} \left(\frac{R}{r} \right) \right] sin\theta, \qquad v_\phi &= 0 \\ p &= p_0 - \rho gr cos\theta - \left(\frac{\mu v_\infty}{R} \right) \left(\frac{R}{r} \right)^2 cos\theta \end{split}$$

Here p_0 is the pressure very far from the bubble.

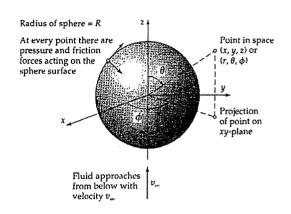
- (a) We want to derive the equation of drag force acting on the bubble. Please indicate which stress components (Ex: $\tau_{\varphi r}$) are relevant to this derivation and obtain their formula using the velocity field. (6 points)
- (b) Determine the drag force exerted on the bubble? Remember to include the pressure contribution. (10 points)
- (c) Determine the drag coefficient CD of the bubble at this condition. (4 points)

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(d) The result in (c) is somewhat different from Stokes' law. What causes this difference? If you do not have the answer for (c), make a guess and explain your reason. (5 points)

Newton's law of viscosity for incompressible fluid in spherical coordinates:

$$\begin{split} &\tau_{rr} = -\mu [2\frac{\partial v_r}{\partial r}] \\ &\tau_{\theta\theta} = -\mu \left[2\left(\frac{1}{r}\frac{\partial v_\theta}{\partial \theta} + \frac{v_r}{r}\right) \right] \\ &\tau_{\phi\phi} = -\mu \left[2\left(\frac{1}{r\sin\theta}\frac{\partial v_\phi}{\partial \phi} + \frac{v_r + v_\theta\cot\theta}{r}\right) \right] \\ &\tau_{r\theta} = \tau_{\theta r} = -\mu \left[r\frac{\partial}{\partial r}\left(\frac{v_\theta}{r}\right) + \frac{1}{r}\frac{\partial v_r}{\partial \theta} \right] \\ &\tau_{\theta\phi} = \tau_{\phi\theta} = -\mu \left[\frac{\sin\theta}{r}\frac{\partial}{\partial \theta}\left(\frac{v_\phi}{\sin\theta}\right) + \frac{1}{r\sin\theta}\frac{\partial v_\theta}{\partial \phi} \right] \\ &\tau_{\phi r} = \tau_{r\phi} = -\mu \left[\frac{1}{r\sin\theta}\frac{\partial v_r}{\partial \phi} + r\frac{\partial}{\partial r}\left(\frac{v_\phi}{r}\right) \right] \end{split}$$

Problem 3 (15 points)

It is desired to separate a binary mixture by simple distillation. If the feed mixture has a composition of 0.5 mole fraction, and the distillate has a composition of 0.75 mole fraction, calculate the fraction which it is necessary to vaporize. The equilibrium curve is given by: y = 1.2x + 0.2.

- (a) Use a flash distillation process. (5 points)
- (b) Use a differential distillation process. (10 points)

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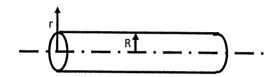
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Problem 4 (25 points)

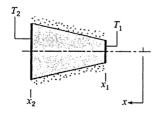
Gas A diffuses through a stagnant gas film to the surface of a nonporous cylindrical catalyst, where it undergoes the chemical reaction: $2A \rightarrow B$ (the reaction rate constant = k). Gas B then diffuses from the surface of the catalyst and is swept away. If the diffusion and reaction on the ends of the particle are neglected and the temperature, diffusion coefficient D_{AB} , and total concentration C remain constant. Consider this a steady-state operation and one-dimensional (r-direction) mass transfer (see the figure below), please answer the following questions:



- (a) What is the unit of the "reaction rate constant k"? (3 points)
- (b) What is the unit of the "molar flux of A"? (3 points)
- (c) Please show your results after performing the "shell mass balance" on both species A and B. (6 points)
- (d) $N_{Ar} = \square N_{Br}$ at r = R (the catalyst surface), what is \square ? Please also give the reason why this stoichiometry relationship stays true at any r. (5 points)
- (e) If the chemical reaction at the surface is very fast, and $y_A = y_{A\delta}$ at $r = \delta R$, please derive an equation for the molar flux of A. (8 points)

Problem 5 (15 points)

The figure shown below is a conical section fabricated from pyroceram. It is of circular cross section with the diameter D = ax, where a = 0.25. The small end is at x_1 = 5 cm and the large end at x_2 = 25 cm; the end temperatures are T_1 = 400 K and T_2 = 600 K. If the lateral surface is well insulated, no heat generation is involved, steady-state condition is considered, and all properties are assumed constant. Please answer the following questions:



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(a) Starting from the "equation of conservation of energy" or "energy balance equation", please explain the reason why the heat transfer rate q_x is independent of x. (4 points)

- (b) Derive an expression for the temperature distribution T(x) in symbolic form, assuming one-dimensional conditions. Sketch the temperature distribution. (7 points)
- (c) Determine the heat transfer rate, qx, through the cone. (4 points)

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